



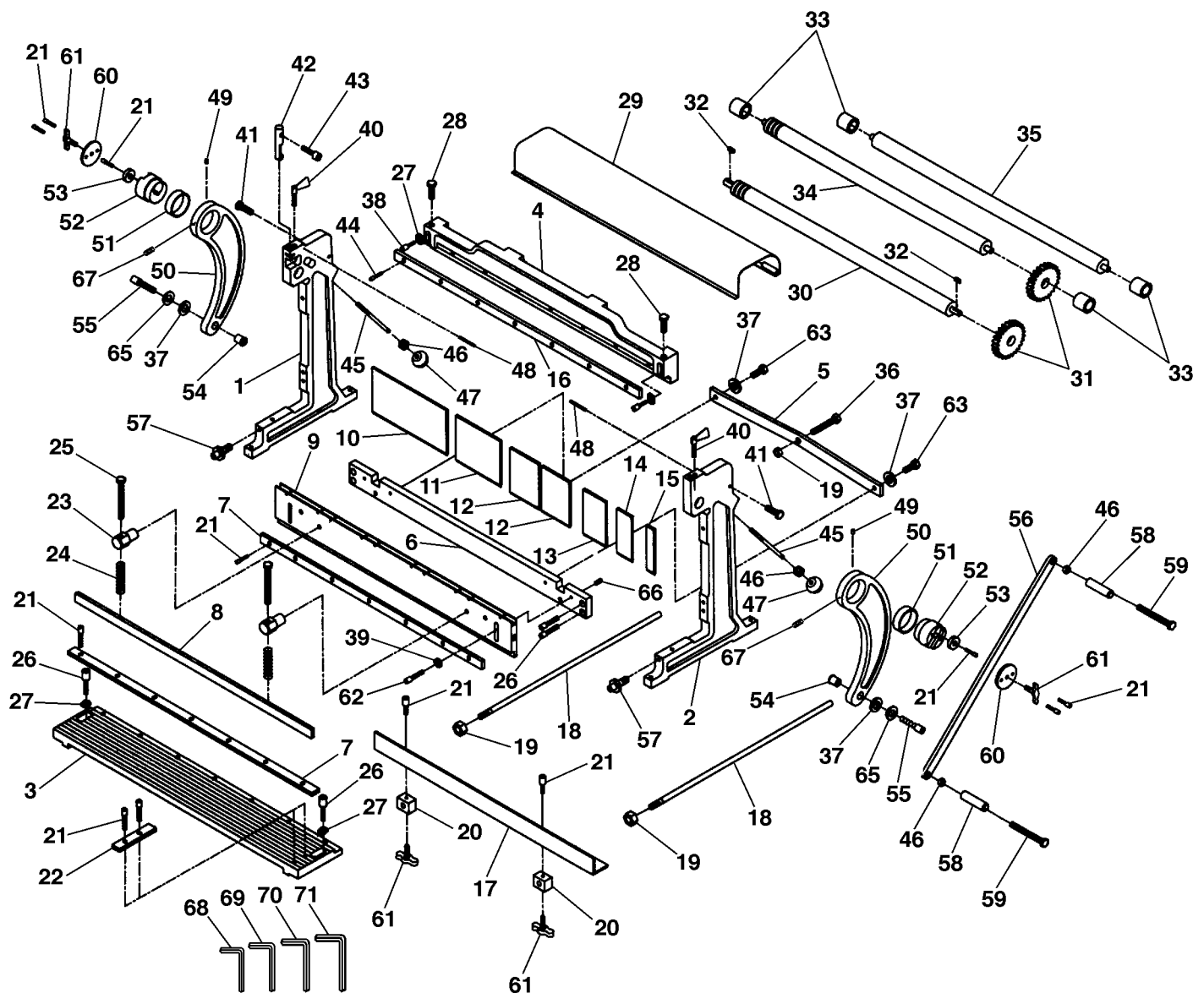
Service Manual / Manuel de Service

30" Shear, Brake & Roll Cisailleuse, Plieuse et Rouleau 30"



Revised/Revisé 08/2008

BB-3022





Parts Pricing List / Liste de Prix des Pièces

BB-3022

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
1	6030220010	LEFT FRAME	CHASSIS GAUCHE	1	\$160.94
2	6030220020	RIGHT FRAME	CHASSIS DROIT	1	\$160.94
3	6030220030	TABLE	TABLE	1	\$286.35
4	6030220040	UPPER SUPPORT BEAM	MADRIER DE SUPPORT (HAUT)	1	\$143.69
5	6030220050	TENSION BAR	BARRE DE TENSION	1	\$17.19
6	6030220060	LOWER SUPPORT BEAM	MADRIER DE SUPPORT (BAS)	1	\$126.44
7	6030220070	SHEAR BLADE	LAME DE CISAILLE	2	\$279.45
8	6030220080	SHEAR HOLD DOWN BAR	BARRE D'APPUI (CISAILLEUSE)	1	\$57.44
9	6030220090	FEMALE FORMING DIE	MATRICE DE FORMAGE FEMELLE	1	\$287.44
10	6030220100	10" MALE DIE	MATRICE MALE 10"	1	\$80.44
11	6030220110	6" MALE DIE	MATRICE MALE 6"	1	\$45.94
12	6030220120	4" MALE DIE	MATRICE MALE 4"	2	\$32.14
13	6030220130	3" MALE DIE	MATRICE MALE 3"	1	\$22.94
14	6030220140	2" MALE DIE	MATRICE MALE 2"	1	\$14.89
15	6030220150	1" MALE DIE	MATRICE MALE 1"	1	\$10.29
16	6030220160	MALE DIE CLAMP BAR	BARRE DE CRAMPONNEMENT	1	\$68.94
17	6030220170	MATERIAL STOP BAR	BARRE D'ARRET	1	\$17.19
18	6030220180	MATERIAL STOP GUIDE ROD	TIGE GUIDANTE DE L'ARRET	2	\$10.29
19	6030220190	HEX. NUT	ECROU HEXAGONAL	3	\$1.78
20	6030220200	MATERIAL STOP ROD BLOCK	BLOC DE LA TIGE D'ARRET	2	\$11.44
21	6030220210	CAP SCREW	BOULON A TETE CYLINDRIQUE	24	\$1.73
22	6030220220	SQUARING GUIDE BAR	BARRE D'EQUERRE	1	\$9.14
23	6030220230	GUIDE STUD	TIGE GUIDANTE	2	\$6.84
24	6030220240	SPRING	RESSORT	2	\$4.54
25	6030220250	HEX. BOLT	BOULON HEXAGONAL	2	\$3.74
26	6030220260	CAP SCREW	VIS A TETE CYLINDRIQUE	6	\$2.13
27	6030220270	SPECIAL WASHER	RONDELLE SPECIALE	4	\$2.82
28	6030220280	HEX. BOLT	BOULON HEXAGONAL	2	\$2.24
29	6030220290	ROLLER GUARD	PROTEGE-ROULEAU	1	\$45.94
30	6030220300	DRIVING ROLLER	ROULEAU D'ENTRAINEMENT	1	\$126.44
31	6030220310	ROLLER GEAR	ENGRENAGE DU ROULEAU	2	\$22.94
32	6030220320	KEY	CLE DE RETENUE	2	\$2.47
33	6030220330	ROLLER BUSHING	BAGUE DU ROULEAU	4	\$5.58
34	6030220340	DRIVEN ROLLER	ROULEAU ALIMENTEE	1	\$114.94
35	6030220350	IDLER ROLLER	ROULEAU DE LA ROUE FOLLE	1	\$103.44
36	6030220360	HEX. BOLT	BOULON HEXAGONAL	1	\$2.82
37	6030220370	FLAT WASHER	RONDELLE	4	\$2.01
38	6030220380	CAP SCREW	VIS A TETE CYLINDRIQUE	2	\$2.24
39	6030220390	WASHER	RONDELLE	2	\$1.67
40	6030220400	THUMB SCREW	VIS A AILLETTE	2	\$5.69
41	6030220410	HEX. BOLT	BOULON HEXAGONAL	2	\$2.07
42	6030220420	ROLLER LATCH	LOQUET DU ROULEAU	1	\$7.99
43	6030220430	CAP SCREW	BOULON A TETE CYLINDRIQUE	1	\$2.70
44	6030220440	CAP SCREW	BOULON A TETE CYLINDRIQUE	7	\$1.90
45	6030220450	THREADED ROD	TIGE FILETEE	2	\$9.14
46	6030220460	HEX. NUT	ECROU HEXAGONAL	4	\$1.73
47	6030220470	ROUND KNOB	BOUTON ROND	2	\$3.39

Pricing subject to change without prior notice. / Prix sujet à changement sans préavis.



® Parts Pricing List / Liste de Prix des Pièces **BB-3022**

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
48	6030220480	SPRING PIN	GOUPILLE A RESSORT	2	\$2.01
49	6030220490	OIL FITTING	HUILIER	2	\$3.16
50	6030220500	PIVOT ARM	BRAS DE PIVOTEMENT	2	\$80.44
51	6030220510	ARM UPPER BUSHING	BAGUE DE HAUT DU BRAS	2	\$18.34
52	6030220520	ECCENTRIC	EXCENTRIQUE	2	\$51.69
53	6030220530	ECCENTRIC BUSHING	BAGUE DE L'EXCENTRIQUE	2	\$4.54
54	6030220540	ARM LOWER BUSHING	BAGUE DE BAS DU BRAS	2	\$4.54
55	6030220550	CAP SCREW	BOULON A TETE CYLINDRIQUE	2	\$4.20
56	6030220560	COMPLETE HANDLE BAR	BARRE DES POIGNEES COMPLETE	1	\$91.94
57	6030220570	ADJUSTING SCREW	VIS D'AJUSTEMENT	2	\$6.84
58	6030220580	HANDLE	POIGNEE	2	\$4.54
59	6030220590	HEX. BOLT	BOULON HEXAGONAL	2	\$2.93
60	6030220600	ECCENTRIC CAP	CAPUCHON EXCENTRIQUE	2	\$9.14
61	6030220610	LOCKING KNOB	BOUTON DE VERROUILLAGE	4	\$5.69
62	6030220620	SHOULDER BOLT	BOULON DE L'EPAULE	2	\$2.24
63	6030220630	CAP SCREW	BOULON A TETE CYLINDRIQUE	2	\$2.13
65	6030220650	SPRING WASHER	RONDELLE A RESSORT	2	\$1.90
66	6030220660	SET SCREW	VIS SANS TETE	2	\$2.24
67	6030220670	SET SCREW (POINTED)	VIS SANS TETE (POINTUE)	2	\$2.24
68	6030220680	HEX. KEY (5MM)	CLE HEXAGONALE (5MM)	1	\$2.82
69	6030220690	HEX. KEY (6MM)	CLE HEXAGONALE (6MM)	1	\$2.93
70	6030220700	HEX. KEY (8MM)	CLE HEXAGONALE (8MM)	1	\$3.05
71	6030220710	HEX. KEY (10MM)	CLE HEXAGONALE (10MM)	1	\$3.28
	604022MBIL	BILINGUAL MANUAL BB-3022/BB-4022	MANUEL BILINGUE BB-3022/BB-4022	1	\$15.00